





Drawing No.	*Rev.	Date	Page
BL3010A-ZIR	A	2021/04/22	1/10

# APPROVAL SHEET

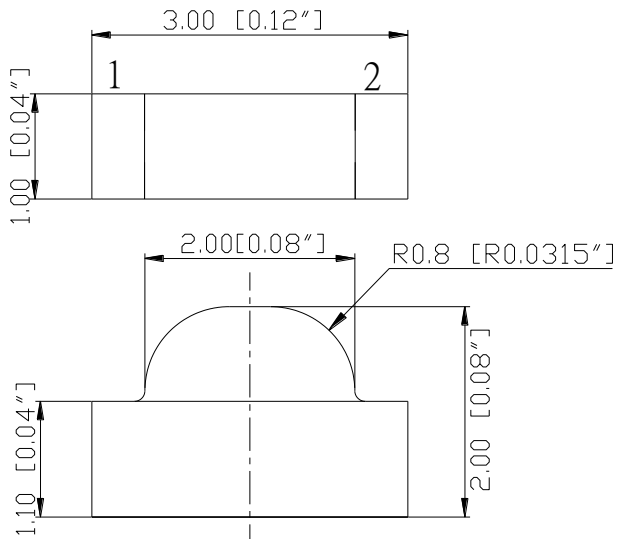
Part No: **BL3010A-ZIR**

NOTE : Green Part

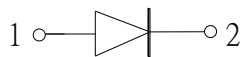
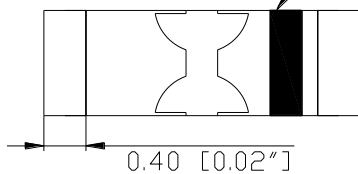
MAKER			CUSTOMER	
				
R&D	QA	Sales	Checked	Approved
				

Prepared	Checked	Approved
Rachel Lee	Sky Lin	Kenneth Wu

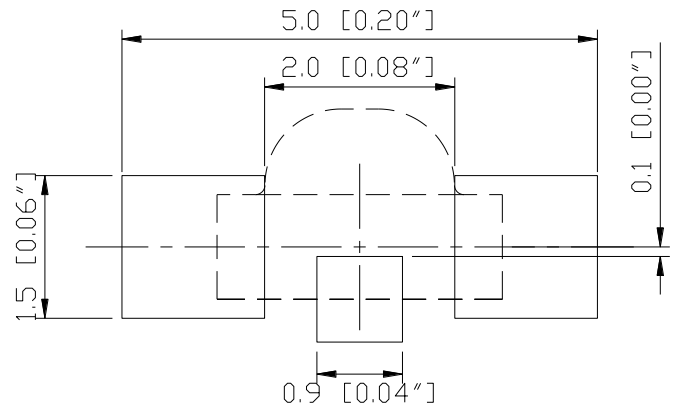
## Package outlines



Polarity Mark



RECOMMEND PAD LAYOUT



ITEM	MATERIALS
Resin (mold)	Epoxy
Lens color	Water transparent
Dice	AlGaAs/GaAs
Emitted color	Infrared

### NOTES:

- All dimensions are in millimeters (inches);
- Tolerances are  $\pm 0.1\text{mm}$  (0.004inch) unless otherwise noted.

## Absolute maximum ratings

( $T_A=25^{\circ}\text{C}$ )

Parameter	Symbol	Value	Unit
Power dissipation	Pd	80	mW
Peak forward current Pulse width 100 $\mu\text{s}$ , duty cycle =1%	I <sub>fp</sub>	1	A
Continuous forward current	I <sub>f</sub>	50	mA
Reverse voltage	V <sub>r</sub>	5	V
Operating temperature range	T <sub>op</sub>	-40 ~+80	$^{\circ}\text{C}$
Storage temperature range	T <sub>stg</sub>	-40 ~+85	$^{\circ}\text{C}$

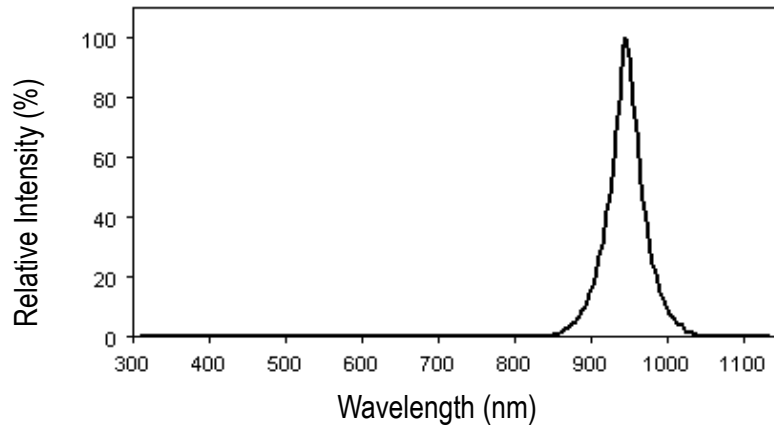
## Electro-optical characteristics

( $T_A=25^{\circ}\text{C}$ )

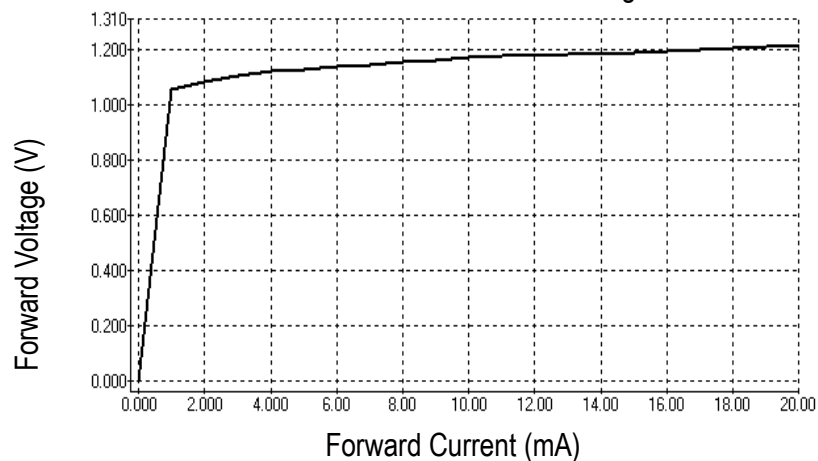
Parameter	Test Condition	Symbol	Value			Unit
			Min	Typ	Max	
Radiant intensity	I <sub>f</sub> =20mA	I <sub>e</sub>	-	0.8	-	mW/sr
Forward voltage	I <sub>f</sub> =20mA	V <sub>f</sub>	0.8	1.2	1.6	V
Reverse current	V <sub>r</sub> =5V	I <sub>r</sub>	-	-	10	$\mu\text{A}$
Peak wavelength	I <sub>f</sub> =20mA	$\lambda_p$	930	940	950	nm
Spectral bandwidth	I <sub>f</sub> =20mA	$\Delta\lambda$	-	55	-	nm
Viewing angle at 50% I <sub>v</sub>	I <sub>f</sub> =10mA	2 $\theta$ 1/2	-	150	-	Deg

## OPTICAL CHARACTERISTIC CURVES

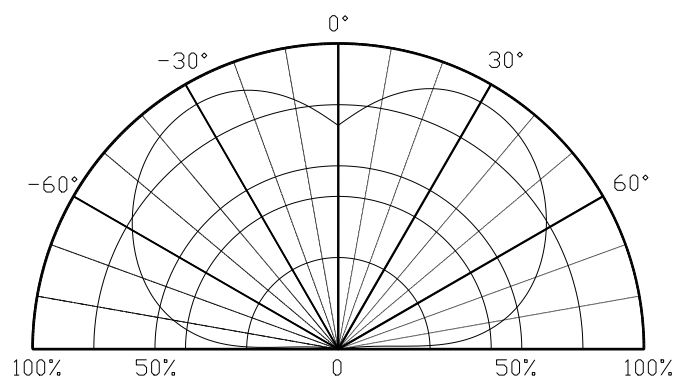
Relative Intensity vs. Wavelength



Forward Current vs. Forward Voltage

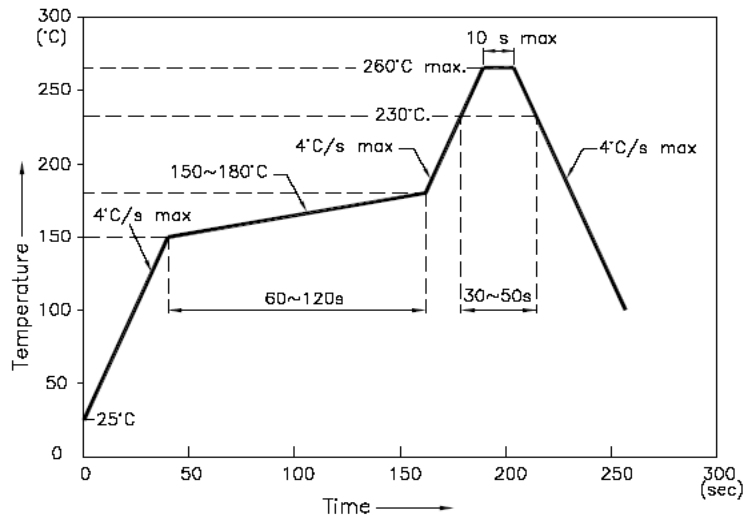


Directive Characteristics



## Reflow Profile

### ■ Reflow Temp/Time



### NOTES:

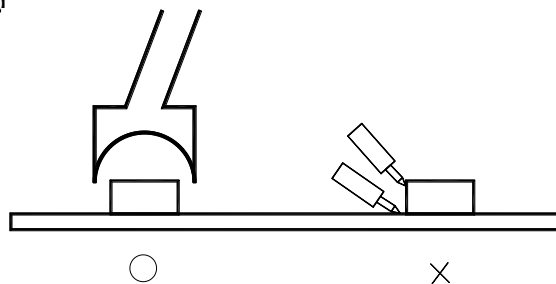
1. We recommend the reflow temperature 245°C ( $\pm 5^\circ\text{C}$ ). the maximum soldering temperature should be limited to 260°C.
2. dont cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

### ■ Soldering iron

Basic spec is  $\leq 5\text{sec}$  when 260°C. If temperature is higher, time should be shorter (+10°C  $\rightarrow$  -1sec). Power dissipation of iron should be smaller than 20W, and temperatures should be controllable. Surface temperature of the device should be under 230°C.

### ■ Rework

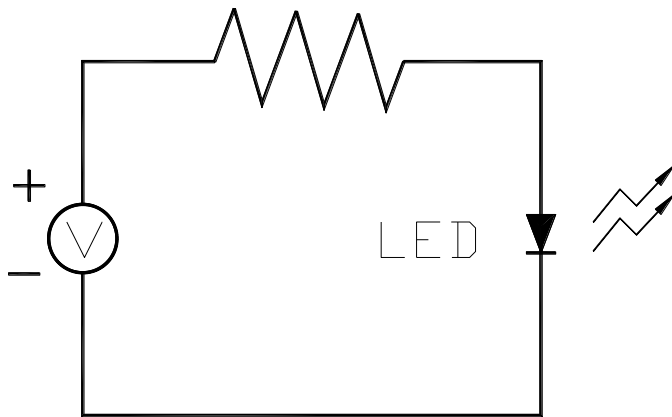
1. Customer must finish rework within 5 sec under 260°C.
2. The head of iron can not touch copper foil
3. Twin-head type is preferred



■ Avoid rubbing or scraping the resin by any object, during high temperature, for example reflow 、 solder etc.

## Test circuit and handling precautions

### ■ Test circuit



### ■ 1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Shelf life in sealed bag: 12 month at 5°C~30°C and < 60% R.H;

3. After the package is Opened:

3.1. It is recommended to baking before the first use:

Baking condition:

a. 60±5°C x (24~48hrs) and < 5%RH, taped reel type ;

b. 110±5°C x (8~16hr), bulk type ;

3.2. The products should be used within a week and to be stored at ≤ 20% R.H. with zip-lock sealed:

a. Baking is required before soldering when the pack is unsealed after 24hrs ;

b. Baking condition as 3.1 baking condition.

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## Test items and results of reliability

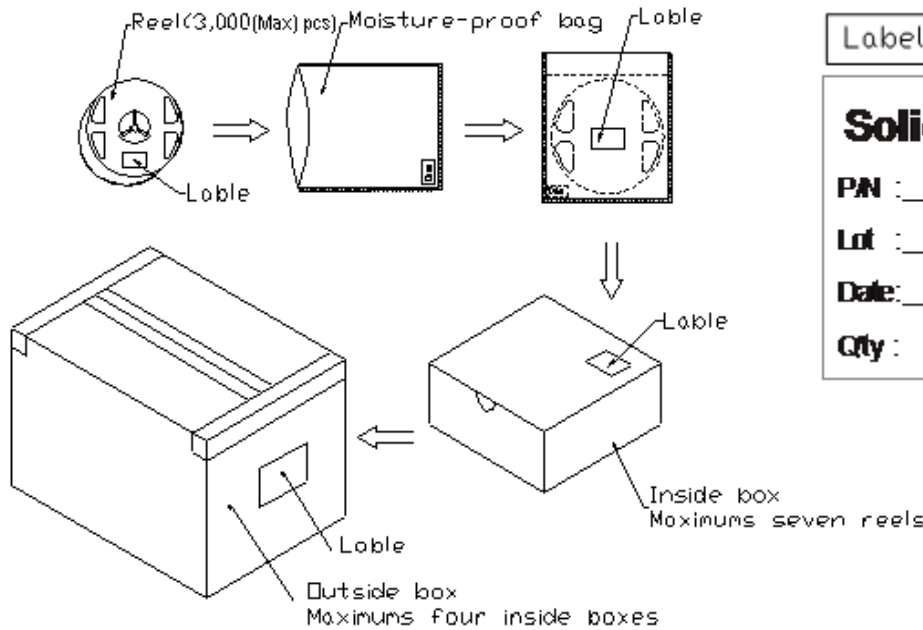
Type	Test Item	Test Conditions	Note	Number of Damaged
Environmental Sequence	Temperature Cycle	-20°C 30min ↑ ↓ 80°C 30min	100 cycle	0/22
	Thermal Shock	-20°C 15min ↑ ↓ 80°C 15min	100 cycle	0/22
	High Humidity Heat Cycle	30°C ⇔ 65°C 90%RH 24hrs/1cycle	10 cycle	0/22
	High Temperature Storage	T <sub>a</sub> =80°C	1000 hrs	0/22
	Humidity Heat Storage	T <sub>a</sub> =60°C RH=90%	1000 hrs	0/22
	Low Temperature Storage	T <sub>a</sub> =-30°C	1000 hrs	0/22
Operation Sequence	Life Test	T <sub>a</sub> =25°C I <sub>F</sub> =20mA	1000 hrs	0/22
	High Humidity Heat Life Test	60°C RH=90% I <sub>F</sub> =10mA	500 hrs	0/22
	Low Temperature Life Test	T <sub>a</sub> =-20°C I <sub>F</sub> =20mA	1000 hrs	0/22






## 3212 Series SMD Chip LED Lamps Packaging Specifications

- Packaging specifications**



Label	
<b>Solidlite Corp.</b> 	
PN :	_____
Lot :	_____
Date :	_____ Rank _____
Qty :	_____ QA : _____

**NOTES:**

Reeled products [numbers of products are 3,000(Max)pcs] packed in a seal off moisture-proof bag along with a desiccant one by one, Seven moisture-proof bag of maximums [total maximum number of products are 21,000(Max)pcs] packed in an inside box (size: about 238mm x about 194mm x about 102mm) and four inside boxes of maximums are put in the outside box (size: about 410mm x about 254mm x about 229mm) Together with buffer material, and it is packed. (Part No., Lot No., quantity should appear on the label on the moisture-proof bag, part No. And quantity should appear on the label on the cardboard box.) The number of the loading steps of outside box (cardboard box) has it to three steps.

### Forward Voltage Rank Combination (IF=20mA)

Rank	Min.	Max.	Unit
<input type="checkbox"/>	0.80	1.60	V

### Radiant Intensity Rank Combination (IF=20mA)

Rank	Min.	Max.	Unit
A	0.50	0.80	mW/sr
B	0.80	1.10	

### Peak wavelength Rank Combination (IF=20mA)

Rank	Min.	Max.	Unit
<input type="checkbox"/>	930	950	nm

### Group Name on Label ( Example DATA: A 20 )

DATA: <input type="checkbox"/> A <input type="checkbox"/> 20	Vf(V)	Ie (mW/Sr)	$\lambda_p$ (nm)	Test Condition
<input type="checkbox"/> →A→ <input type="checkbox"/> →20	0.80~1.60	0.5~1.1	930~950	IF=20mA

\* NOTE:

1. The tolerance of Radiant incidence (Ie) is  $\pm 15\%$  .
2. The tolerance of Peak wavelength is  $\pm 1.5\text{nm}$ .
3. This specification is preliminary.