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BAE0606A-3CL-005mA	C	2022/06/15	1/14

# LED APPROVAL SHEET

Part No:

**BAE0606A-3CL-005mA**

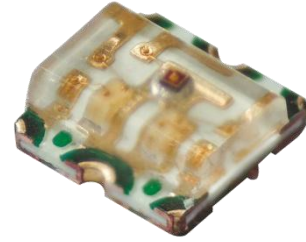
NOTE :  
**Green Part**

MAKER			CUSTOMER	
				
R&D	QA	Sales	Checked	Approved

Prepared	Checked	Approved
Rachel Lee	SKY Lin	Kenneth Wu

# BAE0606A-3CL-005mA

- ◆ Outline(L\*W\*H): 1.6\*1.6\*0.6 mm
- ◆ Good thermal dissipation & optical



uniformity

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## Features

- Forward current:  $\leq 30\text{mA}$
- Typical view angle 50% Iv:  $120^\circ$
- RoHS2.0 and REACH-compliant
- Lens color: water transparent
- Qualified according to JEDEC moisture Level 2a
- ESD level 1kV(HBM)

## Applications

- Indoor lighting applications
- Flat backlight for LCD. Switch and symbol
- Indicator and backlighting for all consumer electronics
- Others applications

### ■ Maximum Rating(Ta=25°C)

Characteristics	Symbol	Rating	Unit
DC Forward Current	I <sub>F</sub>	20	mA
Pulse Forward Current *3	I <sub>PF</sub>	80	mA
Reverse Voltage	V <sub>R</sub>	5	V
Power Dissipation	P <sub>D</sub>	Red(V)	50
		Green(G)	80
		Blue(B)	80
Operating Temperature Range	T <sub>OP</sub>	-40-85	°C
Storage Temperature Range	T <sub>STG</sub>	-40-100	°C
Soldering Temperature *4	T <sub>SD</sub>	260	°C

Notes 1: There is no maximum or typical voltage parameter

2: For other ambient, limited setting of current will be depended on de-rating curves.

3: Duty 1/10,pulse width 0.1ms

4: The maximum of soldering time is 10 seconds in T<sub>SD</sub>

### ■ Typical Product Characteristics(Ta=25°C)

Characteristics	Symbol	Min.	Typ.	Max.	Unit	Test condition	
Reverse Current	I <sub>R</sub>	-	-	10	μA	V <sub>R</sub> =5V	
View angle	2θ <sub>1/2</sub>	-	140	-	Deg	I <sub>F</sub> =5mA	
Forward Voltage	V <sub>F</sub>	Red(V)	1.7	2.0	2.3	V	I <sub>F</sub> =5mA
		Green(G)	2.5	2.7	3.1		I <sub>F</sub> =5mA
		Blue(B)	2.5	2.7	3.1		I <sub>F</sub> =5mA
Luminous Intensity	I <sub>v</sub>	Red(V)	100	125	-	mcd	I <sub>F</sub> =5mA
		Green(G)	280	340	-		I <sub>F</sub> =5mA
		Blue(B)	40	50	-		I <sub>F</sub> =5mA
Dominant Wavelength	λ <sub>d</sub>	Red(V)	618	-	623	nm	I <sub>F</sub> =5mA
		Green(G)	528	-	533		I <sub>F</sub> =5mA
		Blue(B)	468	-	473		I <sub>F</sub> =5mA

Notes: 1. Measurement Errors:

Forward Voltage: ±0.1V, Luminous Intensity: ±10%I<sub>v</sub>, Dominant Wavelength: ±1.0nm, Viewing Angle (2θ<sub>1/2</sub>): ±5%

2. Electrical-Optical Characteristics (Ta=25°C)

## ■ Range of Bins

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### 1) Luminous Intensity Bins

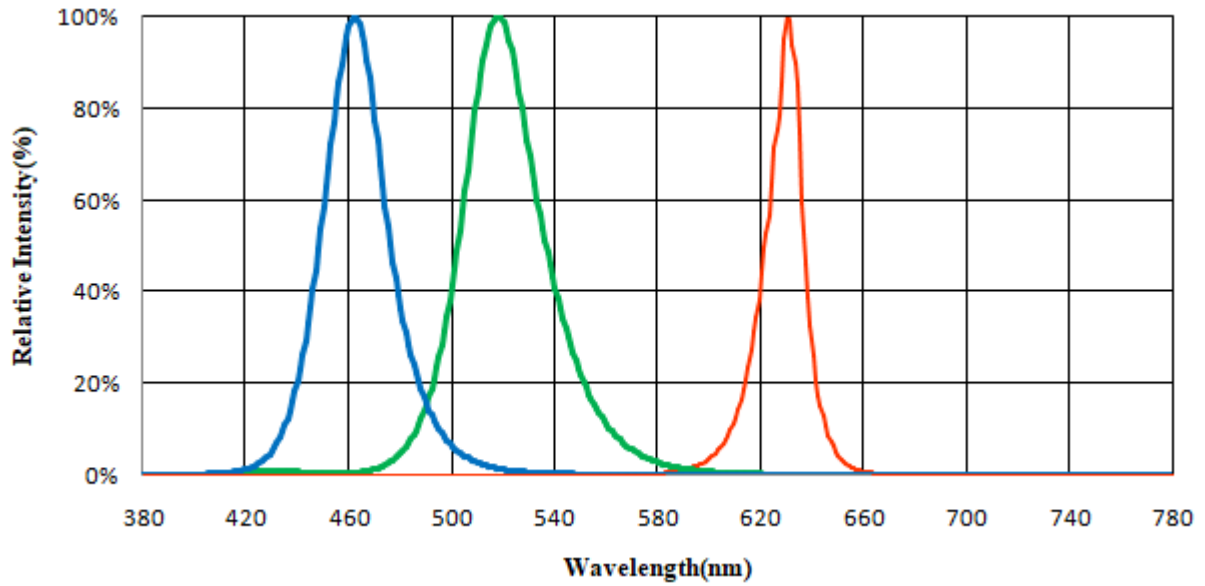
Red( $I_F=5mA$ )			Green( $I_F=5mA$ )			Blue( $I_F=5mA$ )		
Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)
2	100	150	3	280	420	1	40	60

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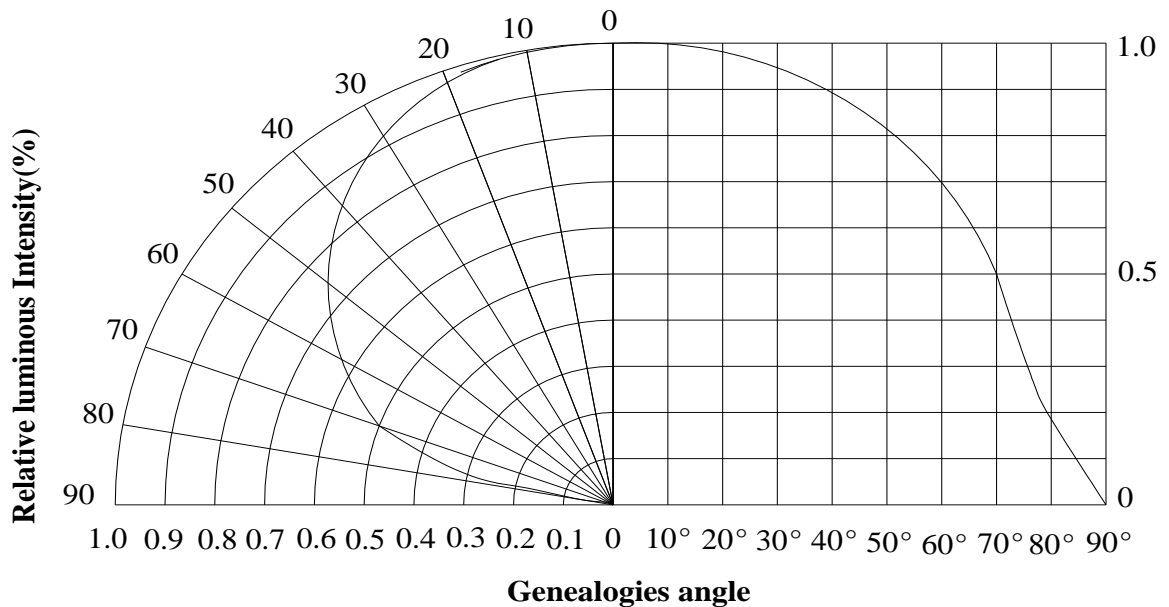
### 2) Dominant Wavelength Bins

Red( $I_F=5mA$ )			Green( $I_F=5mA$ )			Blue( $I_F=5mA$ )		
Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)
V1	618	623	G5	528	533	B3	468	473

### ■ Relative Spectral Power Distribution

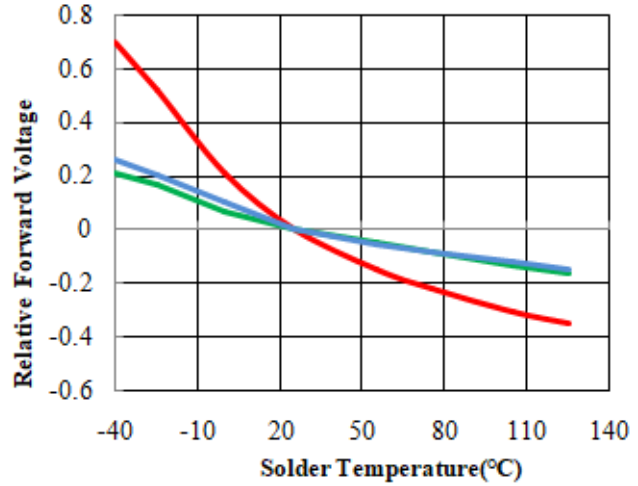
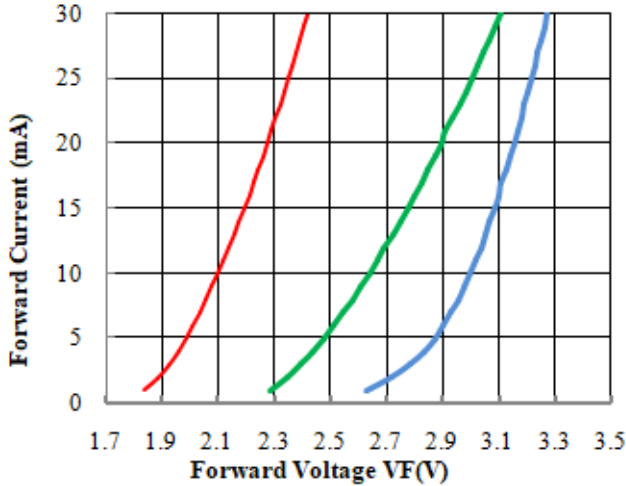


### ■ Typical Diagram Characteristics of Radiation

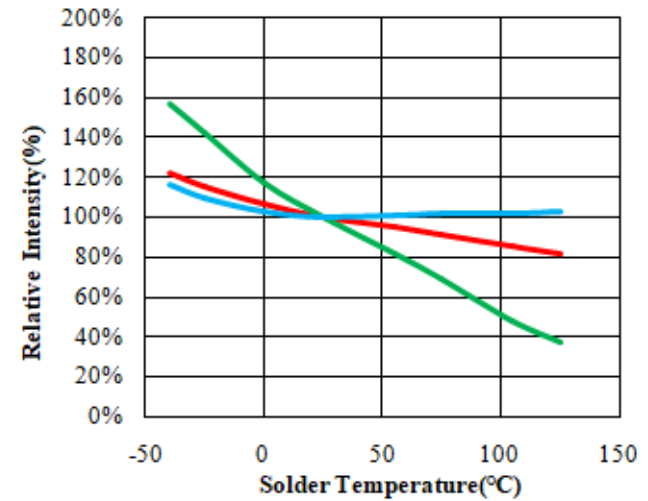
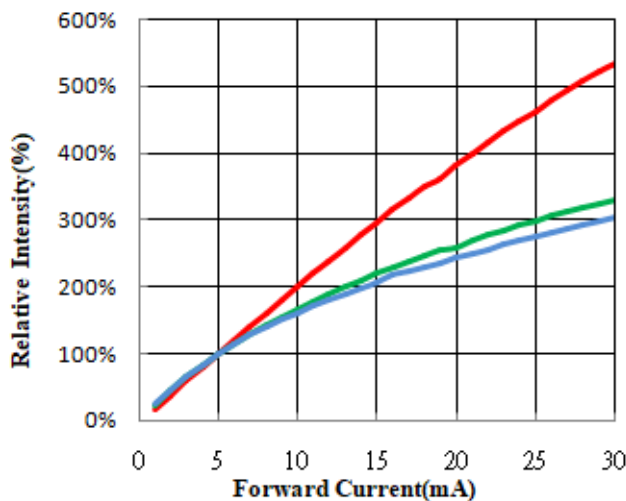


## ■ Relative Spectral Power Distribution

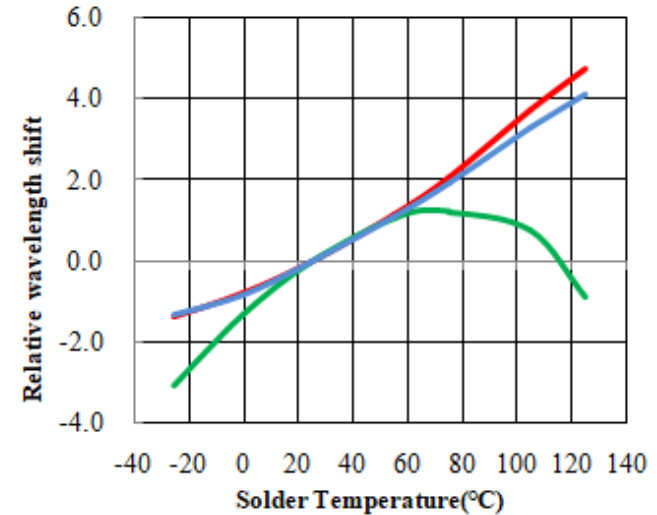
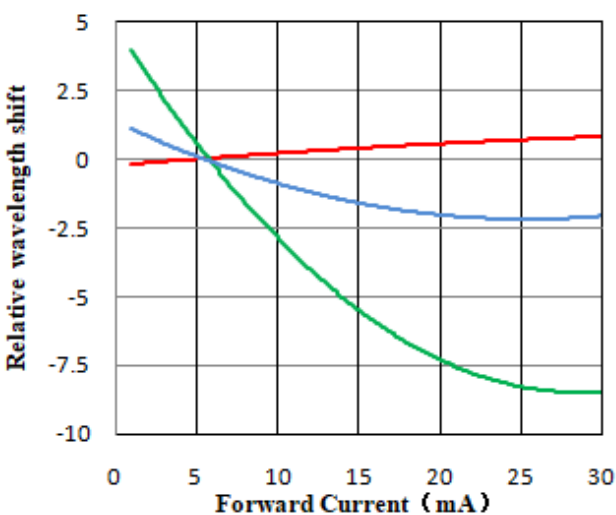
Relative Forward Current vs. Forward Voltage      Relative Forward Voltage vs. Solder Temperature



Relative Intensity vs. Forward Current      Relative Intensity vs. Solder Temperature

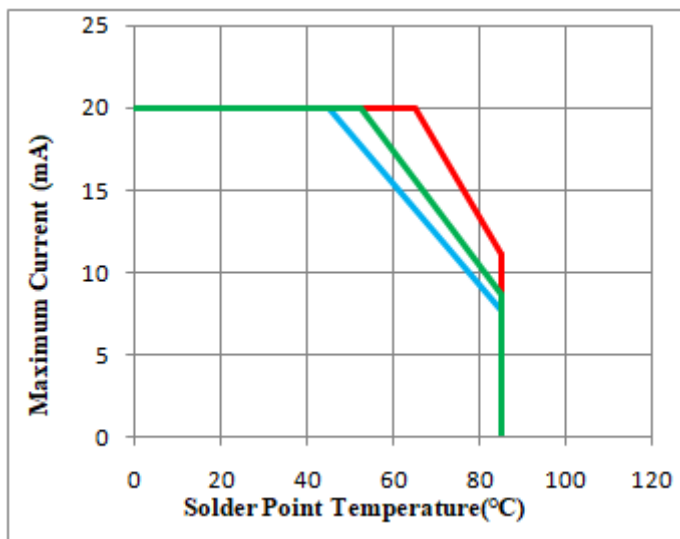


Wavelength shift vs. Forward Current      Wavelength shift vs. Solder Temperature



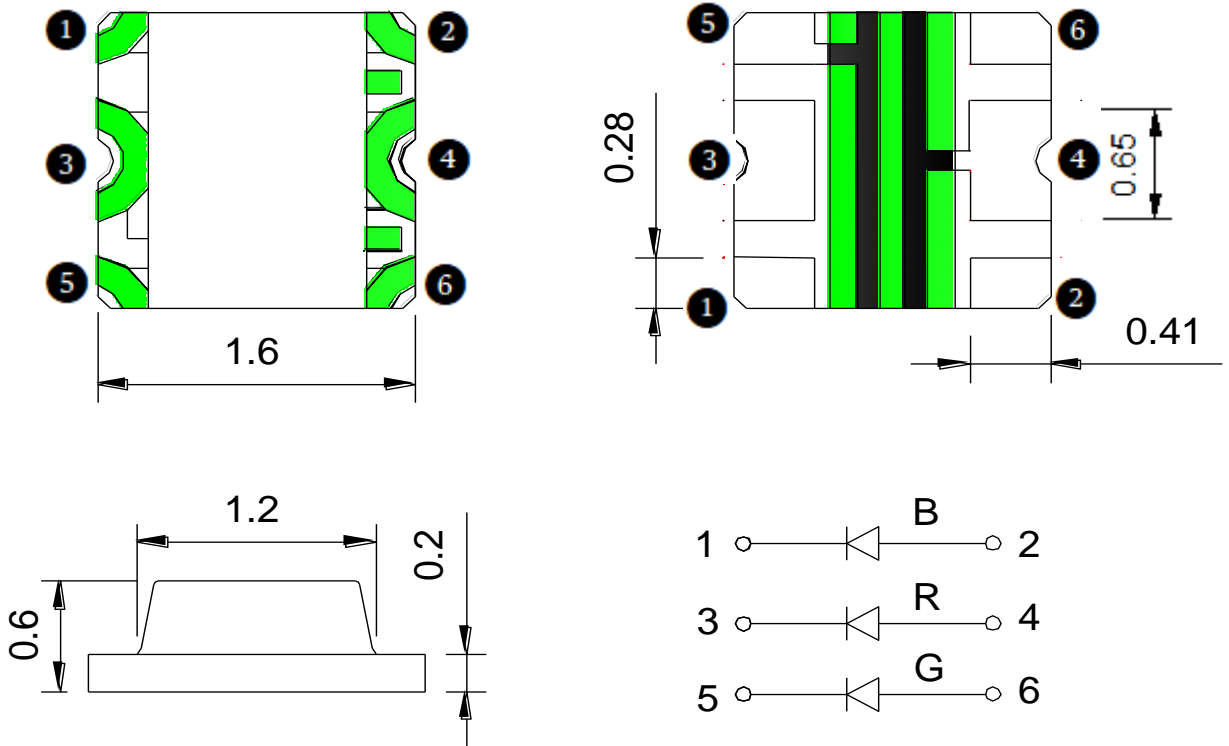
## ■ Relative Spectral Power Distribution

The maximum forward current is determined by the thermal resistance between the LED junction and solder point. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.

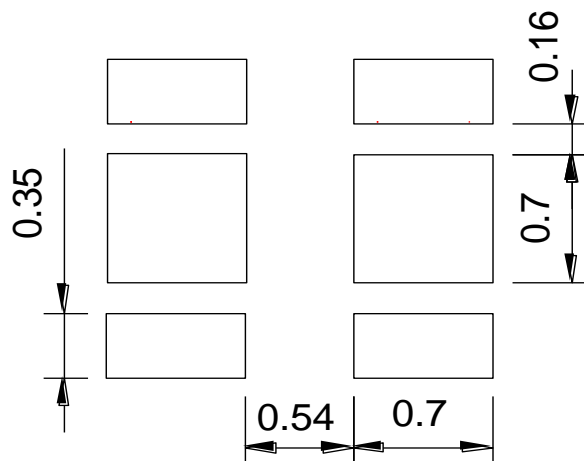


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## ■ Dimensions



### Recommend pad layout

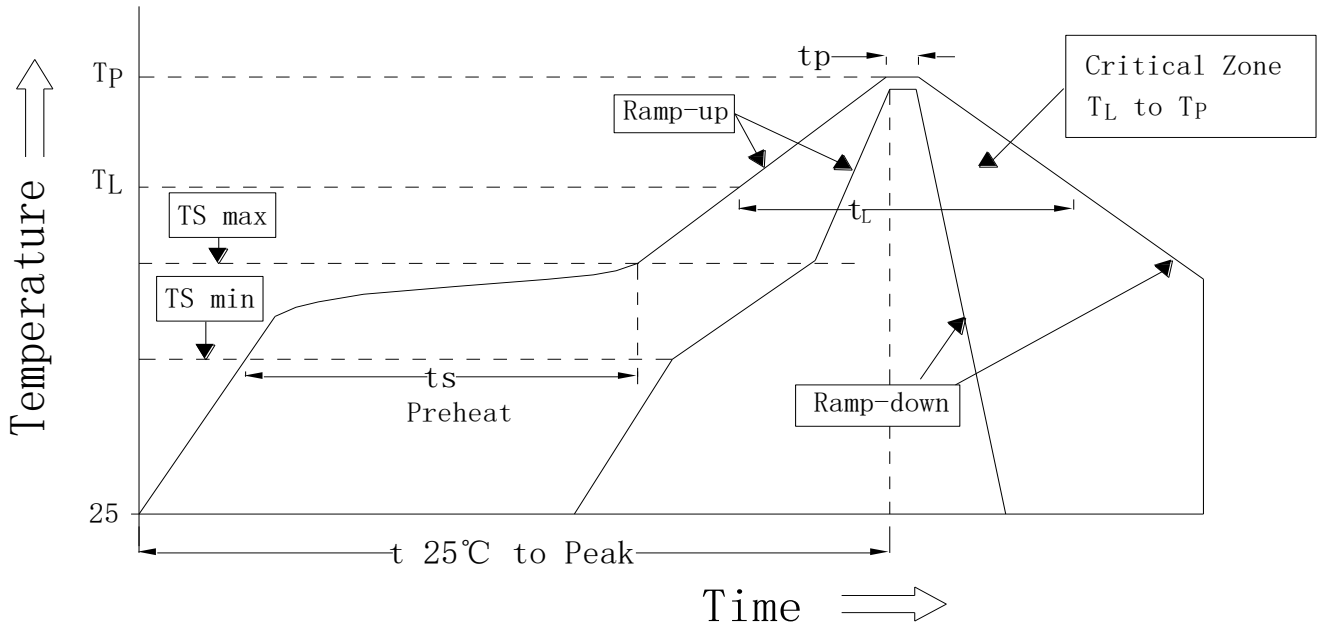


- Notes:
1. All dimensions are in millimeters
  2. Tolerance is  $\pm 0.1$ mm unless otherwise noted
  3. Specifications are subject to change without notice



## ■ Reflow Profile

### SMT Reflow Soldering Profile



Profile Feature	Symbol	Pb-Free (SnAgCu) Assembly			Unit
		Min.	Recommendation	Max.	
Ramp-up rate to preheat ( $25^\circ\text{C}$ to $150^\circ\text{C}$ )	-	-	2	3	K/s
Time $t_s(T_{S \min}$ to $T_{S \max})$	$t_s$	60	100	120	s
Ramp-up rate to peak ( $T_{S \max}$ to $T_P$ )	-	-	2	3	K/s
Liquidus temperature	$T_L$	-	217	-	$^\circ\text{C}$
Time above liquidus temperature	$t_L$	-	80	100	s
Peak temperature	$T_P$	-	245	260	$^\circ\text{C}$
Time within $5^\circ\text{C}$ of the specified peak temperature $T_P - 5\text{K}$	$t_p$	-	-	10	s
Ramp-down Rate ( $T_P$ to $100^\circ\text{C}$ )	-	-	3	4	K/s
Time $25^\circ\text{C}$ to $T_P$	-	-	-	480	s

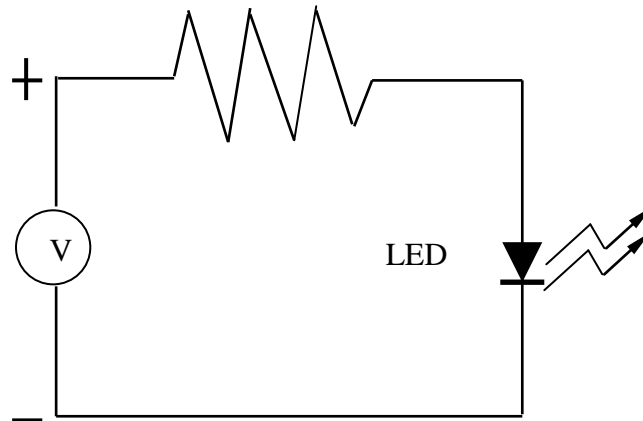
#### Notes:

1. Do not stress the silicone resin while it is exposed to high temperature.
2. The reflow process should not exceed 3 times.

## ■ Test Circuit and Handling Precautions

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### 1. Test Circuit



### 2. Handling Precautions

#### 2.1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current

change (Burn out will happen).

#### 2.2. Storage

1). It is recommended to store the products in the following conditions:

Humidity: 60% R.H. Max.

Temperature: 5°C~30°C (41°F~86°F)

2). Shelf life in sealed bag: 12 month at <5°C~30°C and <60% R.H. after the package is Opened, the products should be used within four weeks or they should be keeping to stored at  $\leq 20\%$  R.H. with zip-lock sealed.

#### 2.3. Baking

If the package has been opened for more than 4 weeks, it is recommended to bake the products with the following instruction:

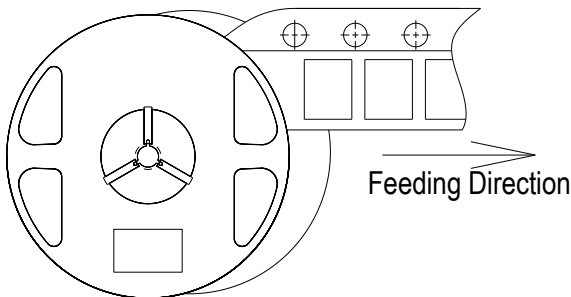
1). 60±3°C X 6hrs and <5%RH, for reel

2). 125±3°C X 2hrs, for single LED

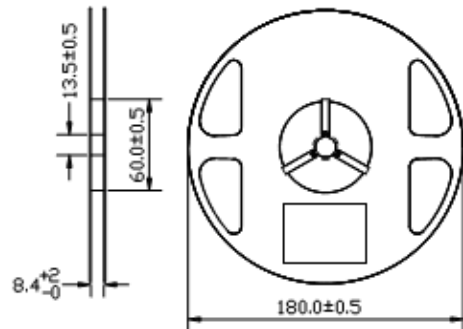
It shall be normal to see slight color fading of carrier (light yellow) after baking in process.

## ■ Packing

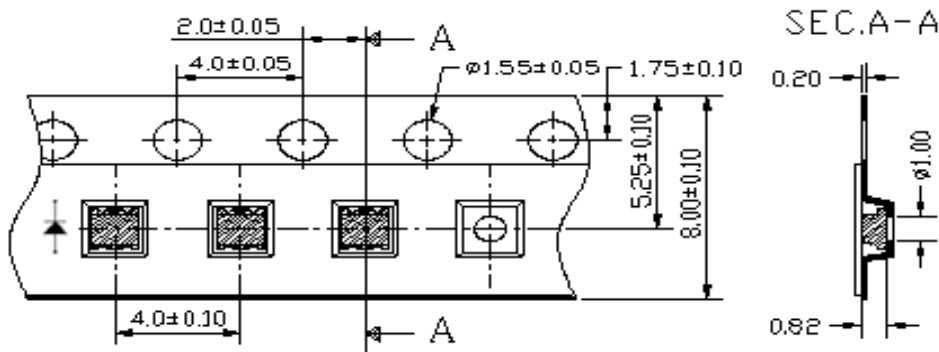
### ● Feeding Direction



### ● Dimensions of Reel (Unit: mm)

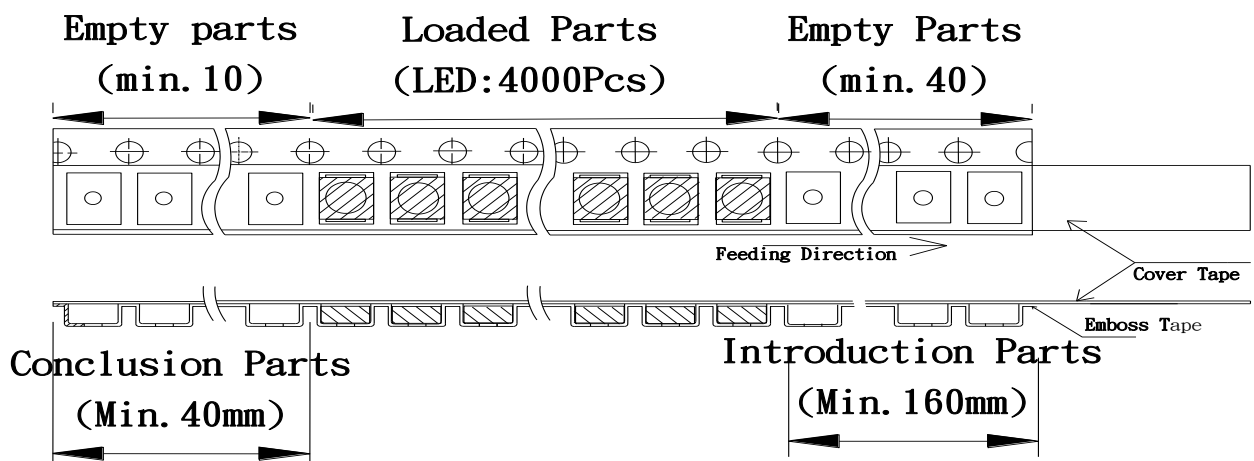


### ● Dimensions of Tape (Unit: mm)



### ● Arrangement of Tape

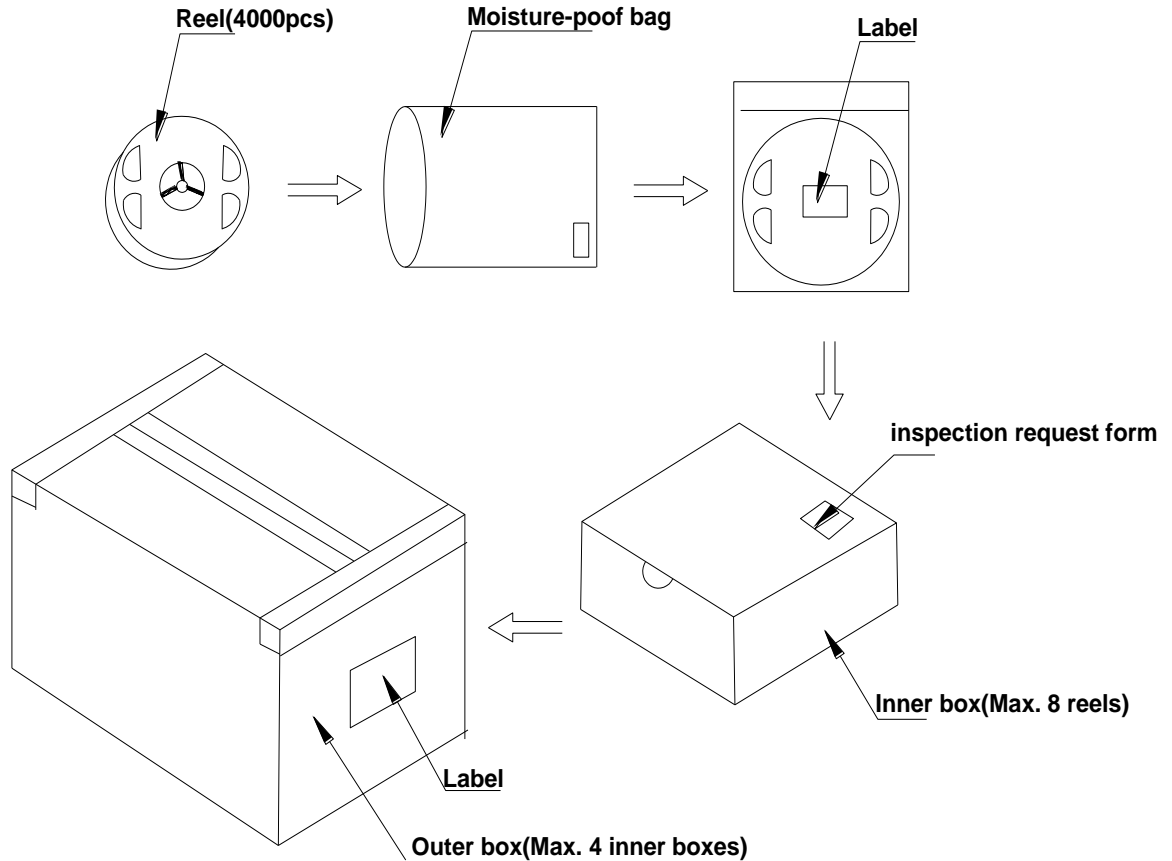
Notes:



1. Empty component pockets are sealed with top cover tape
2. The max loss number of SMD is 2pcs;
3. The cathode is oriented towards the tape sprocket hole in accordance with ANSI/EIA RS-481 specifications;
4. 4,000pcs per reel;
5. The remainder packing in multiples of 500pcs

## ■ Packing

### ● Packaging Specifications



### Notes:

Reeled product (max.4,000) is packed in a sealed moisture-proof bag. Six bags are packed in an inner box (size: about 260X230X 100mm) and four inner boxes are in an outer box (size: about 480 X 275X 215mm). On the label of moisture-proof bag, there should be the information of Part No., Lot No. and quantity number; also the total quantity number should be on inspection request form on outer box.

## ■ Precautions

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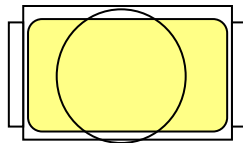
### 1. Abnormal situation caused by improper setting of collet

To choose the right collet is the key issue in improving the product's quality. LED is different from other electronic components, which is not only about electrical output but also for optical output. This characteristic made LED more fragile in the process of SMT. If the collet's lowering down height is not well set, it will bring damage to the gold wire at the time of collet's picking up and loading which will cause the LED fail to light up, light up now and then or other quality problems

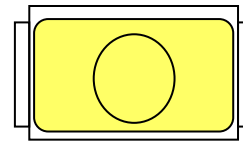
### 2. How to choose the collet

During SMT, please choose the collet that has larger outer diameter than the lighting area of lens, in case that improper position of collet will damage the gold wire inside the LED. Different collets fit for different products, please refer to the following pictures cross out

**Outer diameter of collet should be larger than the lighting area**



Picture1(√)



Picture2(X)

### 3. Other points for attention

- A. No pressure should be exerted to the epoxy shell of the SMD under high temperature.
- B. Do not scratch or wipe the lens since the lens and gold wire inside are rather fragile and cross out easy to break.
- C. LED should be used as soon as possible when being taken out of the original package, and should be stored in anti-moisture and anti-ESD package.

### 4. This usage and handling instruction is only for your reference.

■ Test Items and Results of Reliability-----

Test Item	Test Conditions	Duration/ Cycle	Number of Damage	Reference
Thermal Shock	-40°C 30min ↑↓5min 105°C 30min	1000 cycles	0/26	JESD22 A-106
High Temperature Storage	T <sub>a</sub> =100°C	1000 hrs	0/26	JESD22 A-103B
Low Temperature Storage	T <sub>a</sub> =-40°C	1000 hrs	0/26	JESD22 A-119
Life Test	T <sub>a</sub> =25°C I <sub>f</sub> =30mA	1000 hrs	0/26	JESD22 A-108
High Humidity Heat Operation	85°C RH=85% I <sub>f</sub> =5mA	1000 hrs	0/26	JESD22 A-101
High Temperature Operation	T <sub>a</sub> =85°C I <sub>f</sub> =5mA	1000 hrs	0/26	JESD22 A-108C
ESD(HBM)	1KV at 1.5kΩ;100pF	3 times	0/30	ANSI/JEDEC JS-001

Failure Criteria				
Item	Symbol	Condition	Criteria for Judgment	
			Min	Max
Forward Voltage	V <sub>F</sub>	I <sub>f</sub> =5mA	-	USL <sup>1</sup> ×1.1
Reverse Current	I <sub>R</sub>	V <sub>R</sub> =5V	-	10μA
Radiant Power	P <sub>O</sub>	I <sub>f</sub> =5mA	LSL <sup>2</sup> ×0.7	-

[Note]USL\*<sup>1</sup>: Upper Specification Level

LSL\*<sup>2</sup>: Lower Specification Level

Note:Version updates will not be announced and Solidlite will have the final interpretation rights